



## SPRAY PRIMER FOR PRE-TREATMENT OF POROUS-SURFACES

### Advantages

ACRAPRIME SPRAY is a versatile primer used for adhesive tapes on porous surfaces like concrete, plaster, masonry, wood, fibre board and other building materials.

- ✓ Sprayable primer – fast and easy to apply
- ✓ Makes overhead and vertical work easier
- ✓ 3-position spray head: Low, Medium and High. It is possible to regulate the spray volume
- ✓ Quick drying = time saving
- ✓ High initial tack, suitable for use in difficult conditions (cold, damp)
- ✓ Suitable for all Partel adhesives and tapes
- ✓ Results in excellent adhesion
- ✓ Very low odour

### Technical Data

Properties	Performance
Contents	500ml
Storage stability	12 months
Processing temperature	From -5C (23F)
Material	Synthetic mix and resins in solvent. Does not contain any dichlorométhane, CFC, HCFC.
Density	<1.0 g/cm3
Spray	Relative pressure at 20°C: 4.0 bars
Colour	Light Yellow

### Fields of Application

ACRAPRIME SPRAY is used as a primer for porous surfaces like concrete, plaster, masonry, wood, fibre board and other building materials.

External & Internal use.

*"The information provided is based on current knowledge and experience. This data sheet may become invalid and we reserve the right to make changes to designs and processes as we continually improve quality. Processing instructions including full system component details should be adhered to. Visit [partel.com](http://partel.com) for the most up to date information"*



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## Application Process

Before using, ensure through testing that the product complies with the expected use. For industrial and professional use only.

The information of ACRAPRIME SPARY are based on tests at a relative air humidity of 65% measured at 20 °C. Values may vary depending on material and working conditions.

### **Pre-treatment:**

The surface must be clean, dry and free from dust and grease. Remove any concrete or cement residue. Shake ACRAPRIME SPRAY before use.

### **Application method:**

Apply ACRAPRIME SPRAY vertically. Chose the nozzle regulation and spray on the substrates at a distance of 20 cm. Protect plastics and sensitive surfaces by covering them before spraying. Evenly apply a strip of primer which is as wide as the adhesive tape to the surface. Spray absorbent surfaces slowly and intensively (in a single process). Protect sprayed surfaces from dust and moisture, etc. Let the primer to dry for 10-40 minutes.\*

Apply Partel tapes or adhesive products afterwards using some pressure.

We recommend working with it under extraction or in a very well-ventilated room. ACRAPRIME SPRAY contains volatile solvents and is flammable.

### **Drying time**

Drying time will vary relative to climatic conditions, the humidity of the air, the base material to which it is applied and thickness of the adhesive film. This usually takes between 10 and 40 minutes. In the case of humidity or low temperatures the curing time may increase. The primer remains tacky. The primer is completely dry when fingerprints can no longer be seen or are barely visible.

## Precautions for safe handling

We recommend working with it under extraction or in a very well-ventilated room. ACRAPRIME SPRAY contains volatile solvents and is flammable. Observe the safety precautions for pro-cessing flammable products. Do not smoke, weld, use naked flame, etc. To avoid the risk of allergy, it is advisable to work with gloves or protect hands with barrier cream. Do not empty adhesive residues into the drains.

**STORAGE: 12 MONTHS.** Store in a dry area (+5°C to +25°C). Protect from frost.

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